



BEAUTY. STRENGTH. DURABILITY.

# NORTHEAST STOCK INTERIOR DOOR CATALOG



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# WE MAKE MILLWORK EASY

It all began in 1954 when a long-haul truck driver in Utah named Merrill “Bud” Dame accepted sawmill equipment from a customer who owed him a significant amount of money. With no experience in the wood industry and only a high school education, Bud’s entrepreneurial spirit, resourcefulness, and drive led him to begin producing lumber and mouldings, planting the seeds of what would become Woodgrain: one of the largest millwork operations in the world, with locations all around the United States and Chile.

Today, Woodgrain proudly continues Bud’s legacy by remaining family-owned and operated, while making the highest quality wood building products with an unwavering focus on our customers. Woodgrain continues to grow and leverage its strength of being vertically integrated. Woodgrain consists of five divisions, allowing us to find the most efficient path through the supply chain to meet our partners’ unique needs.

Woodgrain acquired Huttig Building Products in 2022 and Trimco Millwork in 2023, furthering our commitment to offering a broad assortment of the most trusted building materials to our customers, while increasing our value-added services. By combining Woodgrain with Huttig and Trimco Millwork’s history and depth of knowledge, we are on a mission to make building easy by adding value in everything we do and connecting you to the most trusted specialty building products available.

FIND OUT MORE ABOUT US:



[woodgrain.com/blog](https://www.woodgrain.com/blog)

# OUR VALUES

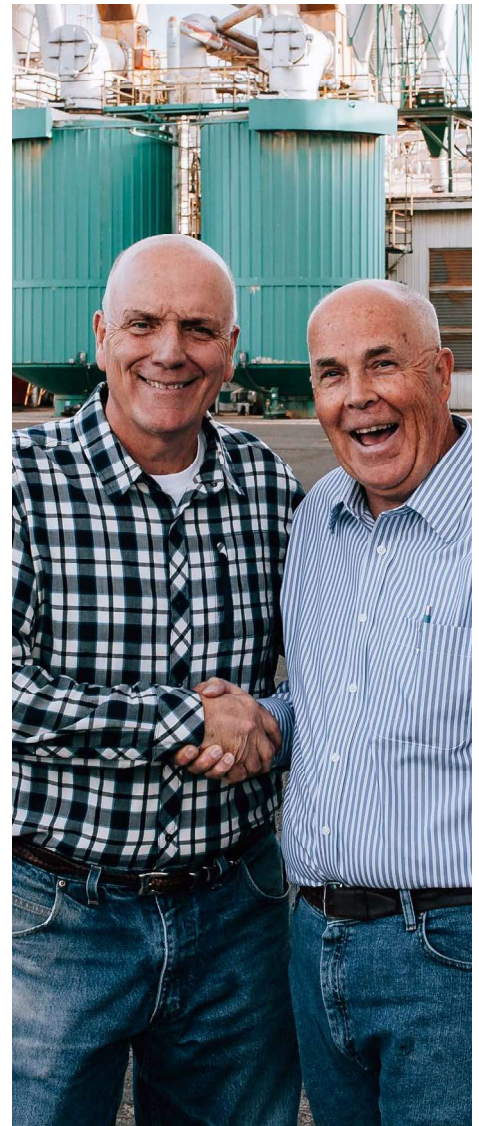
**INTEGRITY.** We hold ourselves to a high moral standard with virtue at our core. This standard continues to be the key driver of our success.

**SERVANT LEADERSHIP.** We aim to do what's best for our company and the greater good. We are environmental stewards, using and reusing raw materials throughout our product offering.

**RESPECT FOR PEOPLE.** After 60 years in business, we're proud to be family-owned. We see our employees and customers as part of our family, and believe they should be treated with the same care and attention.

**CONTINUOUS IMPROVEMENT.** As our company grows, we continuously seek new ways to improve ourselves while delivering quality products. We provide the best selection at the lowest total cost of ownership.

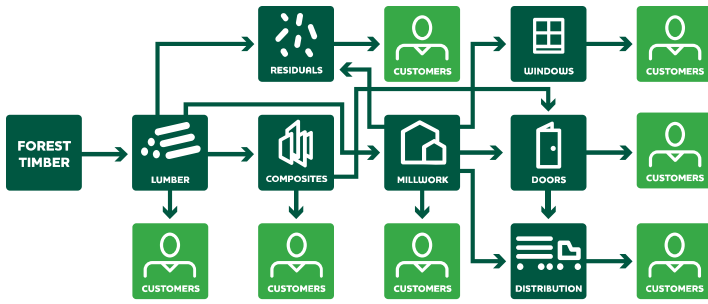
**EXCEEDING CUSTOMER EXPECTATIONS.** The products we offer and people we serve are diverse, but our commitment to our customers is the same. From homeowners to pet owners to builders, we offer practical solutions that beautify homes. We aim to provide the best experience to every customer, every time.



COMPANY STORY



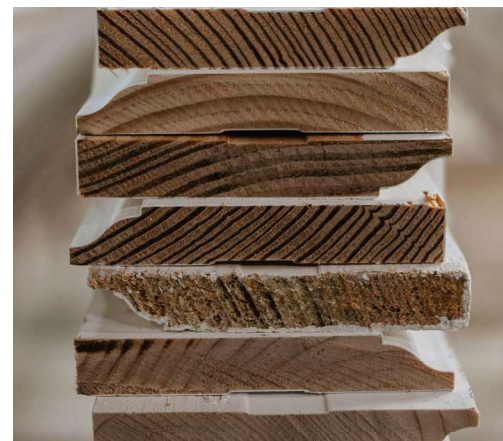
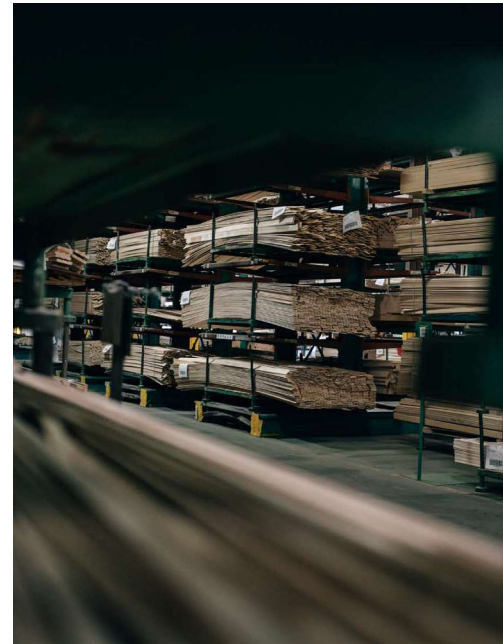
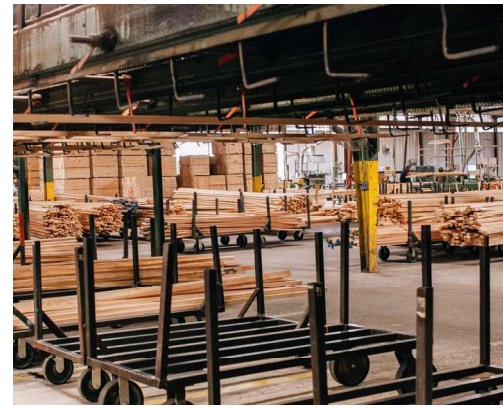
# THE WOODGRAIN DIFFERENCE



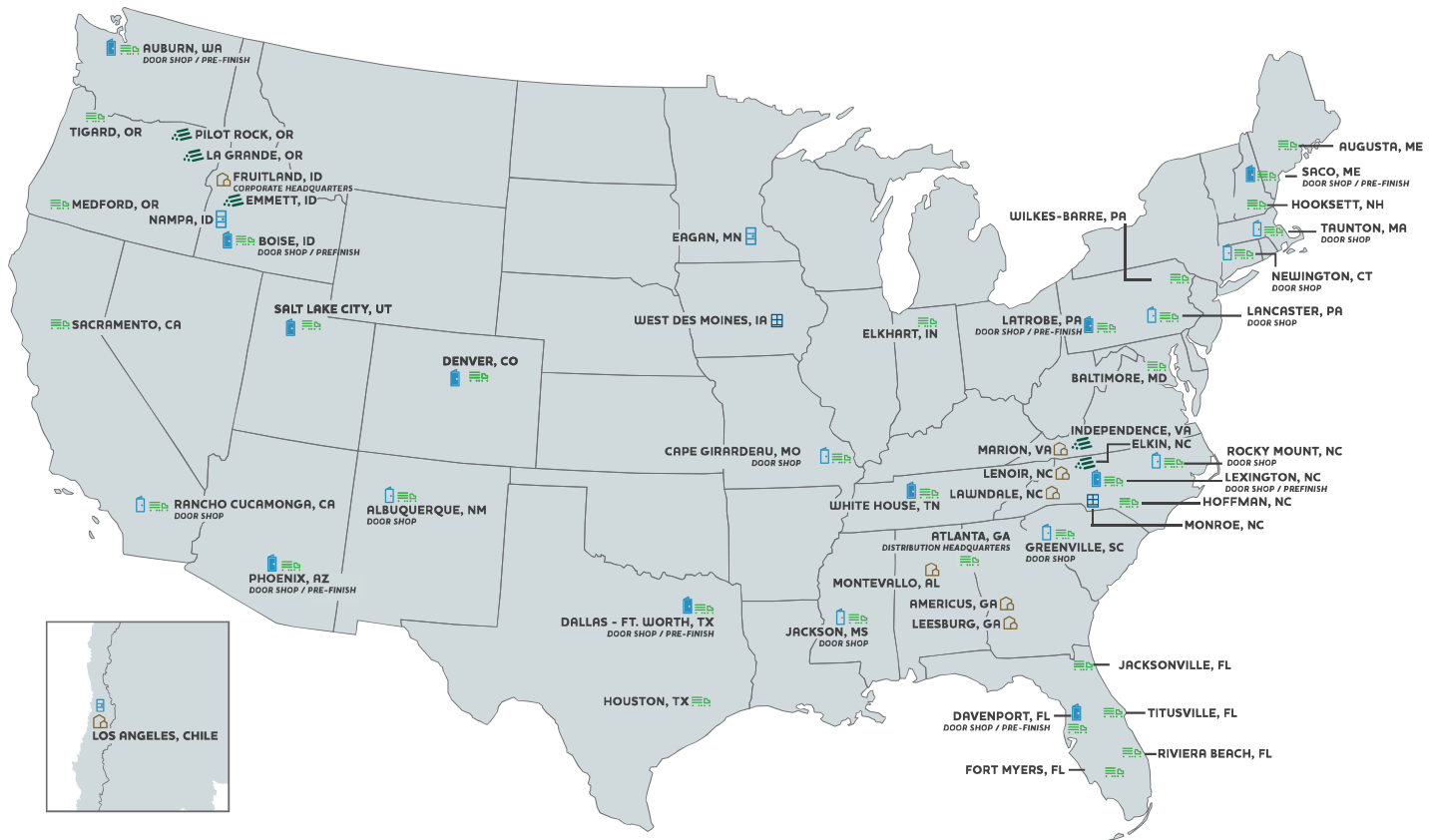
It all begins with our vertical integration. What does that mean? It means we own the supply chain, from the forest to your location. We manage the procurement of forest timber and from the processing of lumber to the facilities we use to manufacture final products, we own each step in the process, which ensures complete oversight of the quality of the wood we process. And because we own our trucks and distribution network, we provide our partners with just in time inventory, on time and complete.

It also means that sustainability is at the forefront of everything we do. Our raw material comes from sustainably managed forests. More than 99% of our wood fiber is used in some form—from composites to pellets, our manufacturing process residuals don't go to waste.








At Woodgrain, we are committed to delivering the best value to our customers through constant growth of our people, products, and processes.



# WOODGRAIN LOCATIONS



## LOCATIONS:

-  DISTRIBUTION CENTER
-  LUMBER DIVISION
-  DOOR DIVISION
-  DOOR SHOP
-  DOOR SHOP/PRE-FINISH
-  WINDOW DIVISION
-  MILLWORK DIVISION

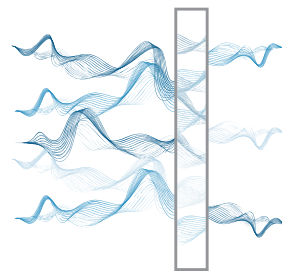


# SOLID CORE DOORS

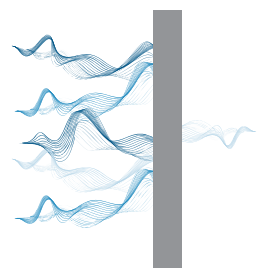
## BETTER SOUNDPROOFING. BETTER DURABILITY. BETTER VALUE.

### MAKE IT YOUR SANCTUARY

When noises compete against each other from different rooms, solid core doors are a great solution to help keep them separated and give you the sanctuary you need. Whether it's reducing distractions while in a virtual meeting or simply needing some peace and quiet, solid core doors are an excellent choice for home offices, bedrooms, bathrooms, and laundry rooms.



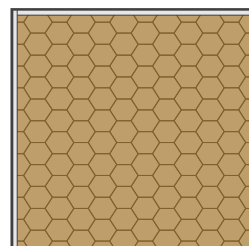
HOLLOW CORE DOOR



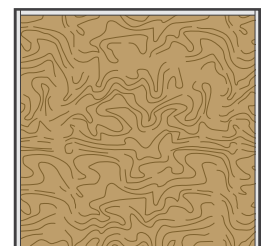
SOLID CORE DOOR

### WHY SOLID CORE?

Solid core doors have a lot of the same benefits of solid wood doors, but at a better value. Because of their denser, thicker construction, solid core doors are better than hollow core doors at not only reducing sound, but also in providing you with a durable door that can better withstand the daily wear and tear of life.



Corrugated Cardboard Stretch Core



Particle Board Core



#### HOLLOW CORE DOORS

SOUND REDUCTION: **LOW-MEDIUM**

DURABILITY: **LOW-MEDIUM**

#### SOLID CORE DOORS

SOUND REDUCTION: **HIGH**

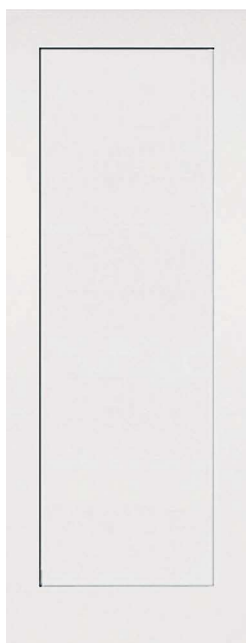
DURABILITY: **HIGH**





# MOLDED & FLUSH DOORS

## /// MOLDED PANEL DOORS



Primed

### 1 PANEL SHAKER

#### 1-3/8" HOLLOW CORE

1/3 X 6/8	2/8 X 6/8	3/0 X 7/0
1/4 X 6/8	2/10 X 6/8	1/6 X 8/0
1/6 X 6/8	3/0 X 6/8	1/8 X 8/0
1/8 X 6/8	1/6 X 7/0	3/0 X 8/0
1/10 X 6/8	2/0 X 7/0	2/0 X 8/0
2/0 X 6/8	2/4 X 7/0	2/4 X 8/0
2/2 X 6/8	2/6 X 7/0	2/6 X 8/0
2/4 X 6/8	2/8 X 7/0	2/8 X 8/0
2/6 X 6/8	2/10 X 7/0	2/10 X 8/0

#### 1-3/8" SOLID CORE

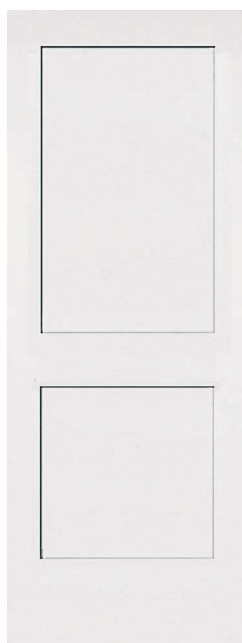
1/0 X 6/8	2/8 X 6/8	1/2 X 8/0
1/2 X 6/8	2/10 X 6/8	1/4 X 8/0
1/3 X 6/8	3/0 X 6/8	1/6 X 8/0
1/4 X 6/8	1/6 X 7/0	1/8 X 8/0
1/6 X 6/8	2/0 X 7/0	1/10 X 8/0
1/8 X 6/8	2/4 X 7/0	2/0 X 8/0
1/10 X 6/8	2/6 X 7/0	2/4 X 8/0
2/0 X 6/8	2/8 X 7/0	2/6 X 8/0
2/2 X 6/8	2/10 X 7/0	2/8 X 8/0
2/4 X 6/8	3/0 X 7/0	2/10 X 8/0
2/6 X 6/8	1/0 X 8/0	3/0 X 8/0

#### 1-3/8" HOLLOW CORE BIFOLDS

2/0 X 6/8	3/0 X 6/8
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#### 1-3/4" SOLID CORE 20 MIN FIRE

2/8 X 6/8	3/0 X 6/8
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Primed

### 2 PANEL SHAKER

#### 1-3/8" HOLLOW CORE

1/0 X 6/8	2/6 X 6/8	3/0 X 7/0
1/2 X 6/8	2/8 X 6/8	1/6 X 8/0
1/3 X 6/8	2/10 X 6/8	2/0 X 8/0
1/4 X 6/8	3/0 X 6/8	2/4 X 8/0
1/6 X 6/8	1/6 X 7/0	2/6 X 8/0
1/8 X 6/8	2/0 X 7/0	2/8 X 8/0
1/10 X 6/8	2/4 X 7/0	2/10 X 8/0
2/0 X 6/8	2/6 X 7/0	3/0 X 8/0
2/2 X 6/8	2/8 X 7/0	
2/4 X 6/8	2/10 X 7/0	

#### 1-3/8" SOLID CORE

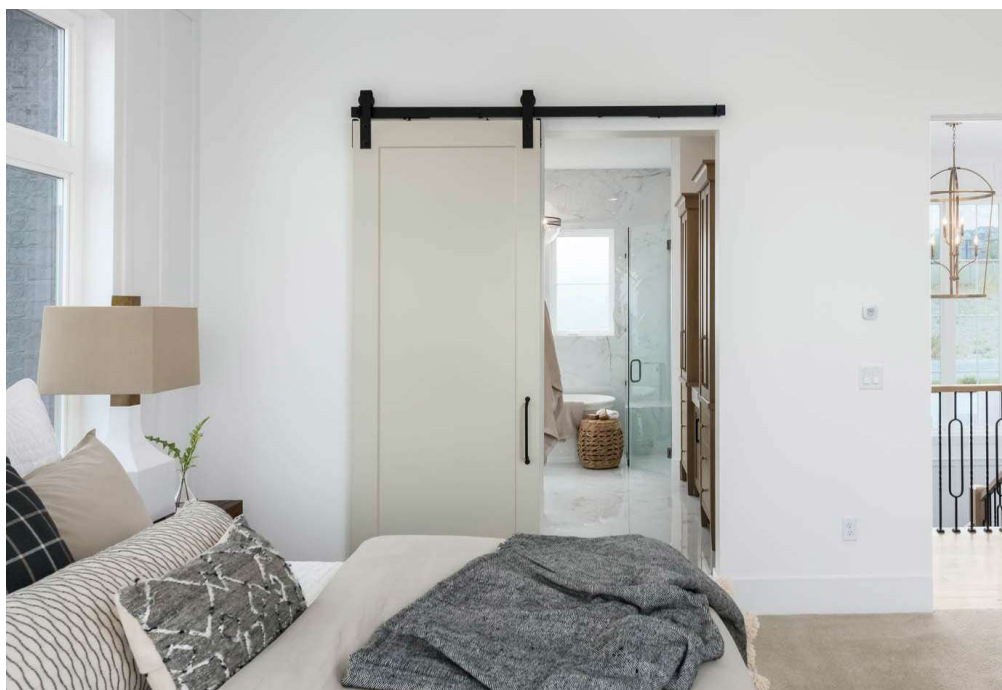
1/0 X 6/8	2/6 X 6/8	3/0 X 7/0
1/2 X 6/8	2/8 X 6/8	1/6 X 8/0
1/3 X 6/8	2/10 X 6/8	2/0 X 8/0
1/4 X 6/8	3/0 X 6/8	2/4 X 8/0
1/6 X 6/8	1/6 X 7/0	2/6 X 8/0
1/8 X 6/8	2/0 X 7/0	2/8 X 8/0
1/10 X 6/8	2/4 X 7/0	2/10 X 8/0
2/0 X 6/8	2/6 X 7/0	3/0 X 8/0
2/2 X 6/8	2/8 X 7/0	
2/4 X 6/8	2/10 X 7/0	

#### 1-3/8" HOLLOW CORE BIFOLDS

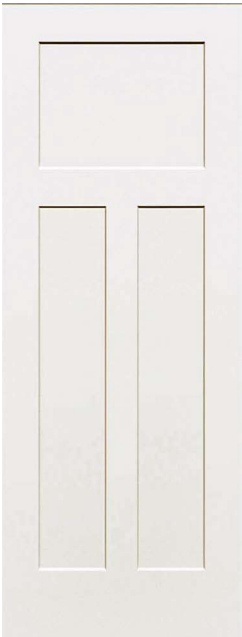
2/0 X 6/8	2/6 X 6/8	3/0 X 6/8
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#### 1-3/4" SOLID CORE 20 MIN FIRE

2/8 X 6/8	3/0 X 6/8
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/// MOLDED PANEL DOORS



Primed

3 PANEL SHAKER

**1-3/8" HOLLOW CORE**

1/0 X 6/8	2/4 X 6/8	1/8 X 7/0
1/2 X 6/8	2/6 X 6/8	1/10 X 7/0
1/3 X 6/8	2/8 X 6/8	2/0 X 7/0
1/4 X 6/8	2/10 X 6/8	2/2 X 7/0
1/6 X 6/8	3/0 X 6/8	2/4 X 7/0
1/8 X 6/8	1/0 X 7/0	2/6 X 7/0
1/10 X 6/8	1/2 X 7/0	2/8 X 7/0
2/0 X 6/8	1/4 X 7/0	2/10 X 7/0
2/2 X 6/8	1/6 X 7/0	3/0 X 7/0

**1-3/8" SOLID CORE**

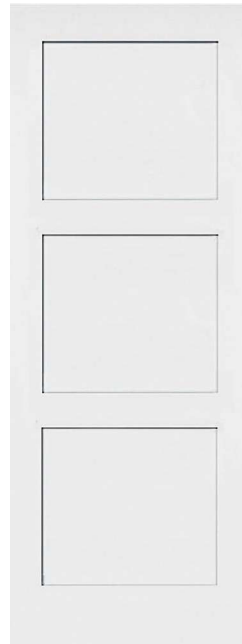
1/0 X 6/8	2/4 X 6/8	1/8 X 7/0
1/2 X 6/8	2/6 X 6/8	1/10 X 7/0
1/3 X 6/8	2/8 X 6/8	2/0 X 7/0
1/4 X 6/8	2/10 X 6/8	2/2 X 7/0
1/6 X 6/8	3/0 X 6/8	2/4 X 7/0
1/8 X 6/8	1/0 X 7/0	2/6 X 7/0
1/10 X 6/8	1/2 X 7/0	2/8 X 7/0
2/0 X 6/8	1/4 X 7/0	2/10 X 7/0
2/2 X 6/8	1/6 X 7/0	3/0 X 7/0

**1-3/8" HOLLOW CORE BIFOLDS**

2/0 X 6/8	2/8 X 6/8
2/6 X 6/8	3/0 X 6/8

**1-3/4" SOLID CORE 20 MIN FIRE**

2/8 X 6/8	3/0 X 6/8
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Primed

3 PANEL EQUAL SHAKER

**1-3/8" HOLLOW CORE**

1/4 X 6/8	2/6 X 6/8	2/6 X 7/0
1/6 X 6/8	2/8 X 6/8	2/8 X 7/0
1/8 X 6/8	3/0 X 6/8	2/10 X 7/0
1/10 X 6/8	1/6 X 7/0	3/0 X 7/0
2/0 X 6/8	2/0 X 7/0	
2/4 X 6/8	2/4 X 7/0	

**1-3/8" SOLID CORE**

1/2 X 6/8	2/2 X 6/8	2/0 X 7/0
1/3 X 6/8	2/4 X 6/8	2/4 X 7/0
1/4 X 6/8	2/6 X 6/8	2/6 X 7/0
1/6 X 6/8	2/8 X 6/8	2/8 X 7/0
1/8 X 6/8	2/10 X 6/8	2/10 X 7/0
1/10 X 6/8	3/0 X 6/8	3/0 X 7/0
2/0 X 6/8	1/6 X 7/0	

**1-3/8" HOLLOW CORE BIFOLDS**

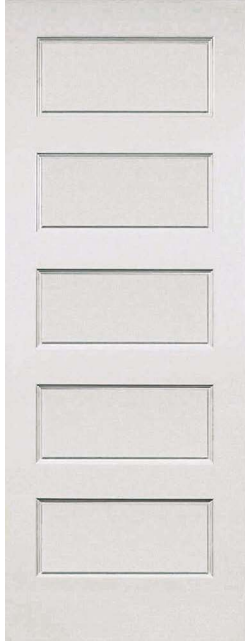
2/0 X 2/6	3/0 X 6/8
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**1-3/4" SOLID CORE 20 MIN FIRE**

2/8 X 6/8	3/0 X 6/8
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/// MOLDED PANEL DOORS



Primed

5 PANEL SHAKER

**1-3/8" HOLLOW CORE**

1/0 X 6/8	1/8 X 6/8	2/6 X 6/8
1/2 X 6/8	1/10 X 6/8	2/8 X 6/8
1/3 X 6/8	2/0 X 6/8	2/10 X 6/8
1/4 X 6/8	2/2 X 6/8	3/0 X 6/8
1/6 X 6/8	2/4 X 6/8	

**1-3/8" SOLID CORE**

1/0 X 6/8	1/8 X 6/8	2/6 X 6/8
1/2 X 6/8	1/10 X 6/8	2/8 X 6/8
1/3 X 6/8	2/0 X 6/8	2/10 X 6/8
1/4 X 6/8	2/2 X 6/8	3/0 X 6/8
1/6 X 6/8	2/4 X 6/8	

**1-3/8" HOLLOW CORE BIFOLDS**

2/0 X 6/8	2/8 X 6/8
2/6 X 6/8	3/0 X 6/8

**1-3/4" SOLID CORE 20 MIN FIRE**

2/8 X 6/8	3/0 X 6/8
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Primed

2 PANEL PLANK  
ROUND TOP

**1-3/8" HOLLOW CORE**

1/0 X 6/8	1/8 X 6/8	2/6 X 6/8
1/2 X 6/8	1/10 X 6/8	2/8 X 6/8
1/3 X 6/8	2/0 X 6/8	2/10 X 6/8
1/4 X 6/8	2/2 X 6/8	3/0 X 6/8
1/6 X 6/8	2/4 X 6/8	

**1-3/8" SOLID CORE**

1/0 X 6/8	1/8 X 6/8	2/6 X 6/8
1/2 X 6/8	1/10 X 6/8	2/8 X 6/8
1/3 X 6/8	2/0 X 6/8	2/10 X 6/8
1/4 X 6/8	2/2 X 6/8	3/0 X 6/8
1/6 X 6/8	2/4 X 6/8	

**1-3/8" HOLLOW CORE BIFOLDS**

2/0 X 6/8	2/6 X 6/8	3/0 X 6/8
2/4 X 6/8	2/8 X 6/8	

**1-3/4" SOLID CORE 20 MIN FIRE**

2/8 X 6/8	3/0 X 6/8
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Primed

## 2 PANEL SQUARE TOP

### 1-3/8" HOLLOW CORE

1/10 X 6/8	2/6 X 7/0
2/0 X 6/8	2/8 X 7/0
2/2 X 6/8	2/10 X 7/0
2/4 X 6/8	3/0 X 7/0
2/6 X 6/8	1/0 X 8/0
2/8 X 6/8	1/2 X 8/0
2/10 X 6/8	1/4 X 8/0
3/0 X 6/8	1/6 X 8/0
1/0 X 7/0	1/8 X 8/0
1/2 X 7/0	1/10 X 8/0
1/4 X 7/0	2/0 X 8/0
1/6 X 7/0	2/2 X 8/0
1/8 X 7/0	2/4 X 8/0
1/10 X 7/0	2/6 X 8/0
3/0 X 7/0	2/8 X 8/0
2/0 X 7/0	2/10 X 8/0
2/2 X 7/0	3/0 X 8/0
2/4 X 7/0	

### 1-3/8" SOLID CORE

1/6 X 6/8	2/6 X 7/0
1/10 X 6/8	2/8 X 7/0
2/0 X 6/8	2/10 X 7/0
2/2 X 6/8	3/0 X 7/0
2/4 X 6/8	1/0 X 8/0
2/6 X 6/8	1/2 X 8/0
2/8 X 6/8	1/4 X 8/0
2/10 X 6/8	1/6 X 8/0
3/0 X 6/8	1/8 X 8/0
1/0 X 7/0	1/10 X 8/0
1/2 X 7/0	2/0 X 8/0
1/4 X 7/0	2/2 X 8/0
1/6 X 7/0	2/4 X 8/0
1/8 X 7/0	2/6 X 8/0
1/10 X 7/0	2/8 X 8/0
2/0 X 7/0	2/10 X 8/0
2/2 X 7/0	3/0 X 8/0
2/4 X 7/0	

### 1-3/8" HOLLOW CORE BIFOLDS

2/0 X 6/8	2/8 X 6/8
2/4 X 6/8	3/0 X 6/8
2/6 X 6/8	

### 1-3/4" SOLID CORE 20 MIN FIRE

2/8 X 6/8	3/0 X 6/8
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Primed

## 2 PANEL ROUND TOP

### 1-3/8" HOLLOW CORE

1/0 X 6/8	2/0 X 7/0
1/2 X 6/8	2/2 X 7/0
1/3 X 6/8	2/4 X 7/0
1/4 X 6/8	2/6 X 7/0
1/6 X 6/8	2/8 X 7/0
1/8 X 6/8	2/10 X 7/0
1/10 X 6/8	3/0 X 7/0
2/0 X 6/8	1/6 X 8/0
2/2 X 6/8	1/8 X 8/0
2/4 X 6/8	1/10 X 8/0
2/6 X 6/8	2/0 X 8/0
2/8 X 6/8	2/2 X 8/0
2/10 X 6/8	2/4 X 8/0
3/0 X 6/8	2/6 X 8/0
1/6 X 7/0	2/8 X 8/0
1/8 X 7/0	2/10 X 8/0
1/10 X 7/0	3/0 X 8/0

### 1-3/8" SOLID CORE

1/0 X 6/8	2/0 X 7/0
1/2 X 6/8	2/2 X 7/0
1/3 X 6/8	2/4 X 7/0
1/4 X 6/8	2/6 X 7/0
1/6 X 6/8	2/8 X 7/0
1/8 X 6/8	2/10 X 7/0
1/10 X 6/8	3/0 X 7/0
2/0 X 6/8	1/6 X 8/0
2/2 X 6/8	1/8 X 8/0
2/4 X 6/8	1/10 X 8/0
2/6 X 6/8	2/0 X 8/0
2/8 X 6/8	2/2 X 8/0
2/10 X 6/8	2/4 X 8/0
3/0 X 6/8	2/6 X 8/0
1/6 X 7/0	2/8 X 8/0
1/8 X 7/0	2/10 X 8/0
1/10 X 7/0	3/0 X 8/0

### 1-3/8" HOLLOW CORE BIFOLDS

2/0 X 6/8	2/8 X 6/8
2/4 X 6/8	3/0 X 6/8
2/6 X 6/8	

### 1-3/4" SOLID CORE 20 MIN FIRE

2/8 X 6/8	3/0 X 6/8
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/// MOLDED PANEL DOORS



5 PANEL

**1-3/8" HOLLOW CORE**

1/0 X 6/8	1/8 X 6/8	2/8 X 6/8
1/2 X 6/8	2/0 X 6/8	2/10 X 6/8
1/3 X 6/8	2/2 X 6/8	3/0 X 6/8
1/4 X 6/8	2/4 X 6/8	
1/6 X 6/8	2/6 X 6/8	

**1-3/8" SOLID CORE**

1/2 X 6/8	1/8 X 6/8	2/6 X 6/8
1/3 X 6/8	2/0 X 6/8	2/8 X 6/8
1/4 X 6/8	2/2 X 6/8	2/10 X 6/8
1/6 X 6/8	2/4 X 6/8	3/0 X 6/8

**1-3/8" HOLLOW CORE BIFOLDS**

2/0 X 6/8	2/6 X 6/8	3/0 X 6/8
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**1-3/4" SOLID CORE 20 MIN FIRE**

2/8 X 6/8	3/0 X 6/8
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Primed



4 PANEL

**1-3/8" HOLLOW CORE**

1/0 X 6/8	2/4 X 6/8	1/8 X 7/0
1/2 X 6/8	2/6 X 6/8	1/10 X 7/0
1/3 X 6/8	2/8 X 6/8	2/0 X 7/0
1/4 X 6/8	2/10 X 6/8	2/2 X 7/0
1/6 X 6/8	3/0 X 6/8	2/4 X 7/0
1/8 X 6/8	1/0 X 7/0	2/6 X 7/0
1/10 X 6/8	1/2 X 7/0	2/8 X 7/0
2/0 X 6/8	1/4 X 7/0	2/10 X 7/0
2/2 X 6/8	1/6 X 7/0	3/0 X 7/0

**1-3/8" SOLID CORE**

1/0 X 6/8	2/4 X 6/8	1/8 X 7/0
1/2 X 6/8	2/6 X 6/8	1/10 X 7/0
1/3 X 6/8	2/8 X 6/8	2/0 X 7/0
1/4 X 6/8	2/10 X 6/8	2/2 X 7/0
1/6 X 6/8	3/0 X 6/8	2/4 X 7/0
1/8 X 6/8	1/0 X 7/0	2/6 X 7/0
1/10 X 6/8	1/2 X 7/0	2/8 X 7/0
2/0 X 6/8	1/4 X 7/0	2/10 X 7/0
2/2 X 6/8	1/6 X 7/0	3/0 X 7/0

**1-3/8" HOLLOW CORE BIFOLDS**

2/0 X 6/8	2/6 X 6/8	3/0 X 6/8
2/4 X 6/8	2/8 X 6/8	

**1-3/4" SOLID CORE 20 MIN FIRE**

2/8 X 6/8	3/0 X 6/8
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Primed





Primed

## 6 PANEL SMOOTH

### 1-3/8" HOLLOW CORE

1/0 X 6/8	2/0 X 7/0
1/2 X 6/8	2/2 X 7/0
1/3 X 6/8	2/4 X 7/0
1/4 X 6/8	2/6 X 7/0
1/6 X 6/8	2/8 X 7/0
1/8 X 6/8	2/10 X 7/0
1/10 X 6/8	3/0 X 7/0
2/0 X 6/8	1/0 X 8/0
2/2 X 6/8	1/2 X 8/0
2/4 X 6/8	1/4 X 8/0
2/6 X 6/8	1/6 X 8/0
2/8 X 6/8	1/8 X 8/0
2/10 X 6/8	1/10 X 8/0
3/0 X 6/8	2/0 X 8/0
1/0 X 7/0	2/2 X 8/0
1/2 X 7/0	2/4 X 8/0
1/4 X 7/0	2/6 X 8/0
1/6 X 7/0	2/8 X 8/0
1/8 X 7/0	2/10 X 8/0
1/10 X 7/0	3/0 X 8/0

### 1-3/8" SOLID CORE

1/0 X 6/8	2/0 X 7/0
1/2 X 6/8	2/2 X 7/0
1/3 X 6/8	2/4 X 7/0
1/4 X 6/8	2/6 X 7/0
1/6 X 6/8	2/8 X 7/0
1/8 X 6/8	2/10 X 7/0
1/10 X 6/8	3/0 X 7/0
2/0 X 6/8	1/0 X 8/0
2/2 X 6/8	1/2 X 8/0
2/4 X 6/8	1/4 X 8/0
2/6 X 6/8	1/6 X 8/0
2/8 X 6/8	1/8 X 8/0
2/10 X 6/8	1/10 X 8/0
3/0 X 6/8	2/0 X 8/0
1/0 X 7/0	2/2 X 8/0
1/2 X 7/0	2/4 X 8/0
1/4 X 7/0	2/6 X 8/0
1/6 X 7/0	2/8 X 8/0
1/8 X 7/0	2/10 X 8/0
1/10 X 7/0	3/0 X 8/0

### 1-3/8" HOLLOW CORE BIFOLDS

2/0 X 6/8	2/8 X 6/8
2/4 X 6/8	3/0 X 6/8
2/6 X 6/8	

### 1-3/4" SOLID CORE 20 MIN FIRE

2/8 X 6/8	3/0 X 6/8
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Primed

## 6 PANEL TEXTURED

### 1-3/8" HOLLOW CORE

1/0 X 6/8	2/0 X 7/0
1/2 X 6/8	2/2 X 7/0
1/3 X 6/8	2/4 X 7/0
1/4 X 6/8	2/6 X 7/0
1/6 X 6/8	2/8 X 7/0
1/8 X 6/8	2/10 X 7/0
1/10 X 6/8	3/0 X 7/0
2/0 X 6/8	1/10 X 8/0
2/2 X 6/8	2/0 X 8/0
2/4 X 6/8	2/2 X 8/0
2/6 X 6/8	2/4 X 8/0
2/8 X 6/8	2/6 X 8/0
2/10 X 6/8	2/8 X 8/0
3/0 X 6/8	2/10 X 8/0
1/10 X 7/0	3/0 X 8/0

### 1-3/8" HOLLOW CORE - PREFINISHED WHITE

1/2 X 6/8	2/4 X 6/8
1/4 X 6/8	2/6 X 6/8
1/6 X 6/8	2/8 X 6/8
1/8 X 6/8	3/0 X 6/8
2/0 X 6/8	

### 1-3/8" SOLID CORE

1/0 X 6/8	2/8 X 6/8
1/2 X 6/8	2/10 X 6/8
1/3 X 6/8	3/0 X 6/8
1/4 X 6/8	1/10 X 7/0
1/6 X 6/8	2/0 X 7/0
1/8 X 6/8	2/2 X 7/0
1/10 X 6/8	2/4 X 7/0
2/0 X 6/8	2/6 X 7/0
2/2 X 6/8	2/8 X 7/0
2/4 X 6/8	2/10 X 7/0
2/6 X 6/8	3/0 X 7/0

### 1-3/8" HOLLOW CORE BIFOLDS

2/0 X 6/8	2/8 X 6/8
2/4 X 6/8	3/0 X 6/8
2/6 X 6/8	

### 1-3/8" HOLLOW CORE BIFOLDS - PREFINISHED WHITE

2/0 X 6/8	3/0 X 6/8
2/6 X 6/8	

### 1-3/4" SOLID CORE 20 MIN FIRE

2/8 X 6/8	3/0 X 6/8
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/// FLUSH DOORS



Birch

**BIRCH**

**1-3/8" HOLLOW CORE**

1/0 X 6/8	1/10 X 6/8	2/6 X 6/8
1/4 X 6/8	2/0 X 6/8	2/8 X 6/8
1/6 X 6/8	2/2 X 6/8	2/10 X 6/8
1/8 X 6/8	2/4 X 6/8	3/0 X 6/8

**1-3/8" SOLID CORE**

1/6 X 6/8	2/4 X 6/8	2/8 X 6/8
2/0 X 6/8	2/6 X 6/8	3/0 X 6/8

**1-3/8" HOLLOW CORE BIFOLDS**

2/0 X 6/8	2/6 X 6/8	3/0 X 6/8
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Hardwood

**LAUAN**

**1-3/8" HOLLOW CORE**

1/0 X 6/8	1/8 X 6/8	2/6 X 6/8
1/2 X 6/8	1/10 X 6/8	2/8 X 6/8
1/3 X 6/8	2/0 X 6/8	2/10 X 6/8
1/4 X 6/8	2/2 X 6/8	3/0 X 6/8
1/6 X 6/8	2/4 X 6/8	

**1-3/8" SOLID CORE**

2/0 X 6/8	2/6 X 6/8	3/0 X 6/8
2/4 X 6/8	2/8 X 6/8	

**1-3/8" HOLLOW CORE BIFOLDS**

2/0 X 6/8	2/6 X 6/8
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**1-3/4" SOLID CORE 20 MIN FIRE**

2/6 X 6/8	2/8 X 6/8	3/0 X 6/8
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Primed

**PRIMED MDF**

**1-3/8" HOLLOW CORE**

1/0 X 6/8	2/4 X 6/8	1/8 X 7/0
1/2 X 6/8	2/6 X 6/8	1/10 X 7/0
1/3 X 6/8	2/8 X 6/8	2/0 X 7/0
1/4 X 6/8	2/10 X 6/8	2/2 X 7/0
1/6 X 6/8	3/0 X 6/8	2/4 X 7/0
1/8 X 6/8	1/0 X 7/0	2/6 X 7/0
1/10 X 6/8	1/2 X 7/0	2/8 X 7/0
2/0 X 6/8	1/4 X 7/0	2/10 X 7/0
2/2 X 6/8	1/6 X 7/0	3/0 X 7/0

**1-3/8" SOLID CORE**

1/0 X 6/8	2/10 X 6/8	2/8 X 7/0
1/2 X 6/8	3/0 X 6/8	2/10 X 7/0
1/3 X 6/8	1/0 X 7/0	3/0 X 7/0
1/4 X 6/8	1/2 X 7/0	1/6 X 8/0
1/6 X 6/8	1/4 X 7/0	2/0 X 8/0
1/8 X 6/8	1/6 X 7/0	2/4 X 8/0
1/10 X 6/8	1/8 X 7/0	2/6 X 8/0
2/0 X 6/8	1/10 X 7/0	2/8 X 8/0
2/2 X 6/8	2/0 X 7/0	2/10 X 8/0
2/4 X 6/8	2/2 X 7/0	3/0 X 8/0
2/6 X 6/8	2/4 X 7/0	
2/8 X 6/8	2/6 X 7/0	

**1-3/8" HOLLOW CORE BIFOLDS**

2/0 X 6/8	2/6 X 6/8	3/0 X 6/8
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**1-3/4" SOLID CORE 20 MIN FIRE**

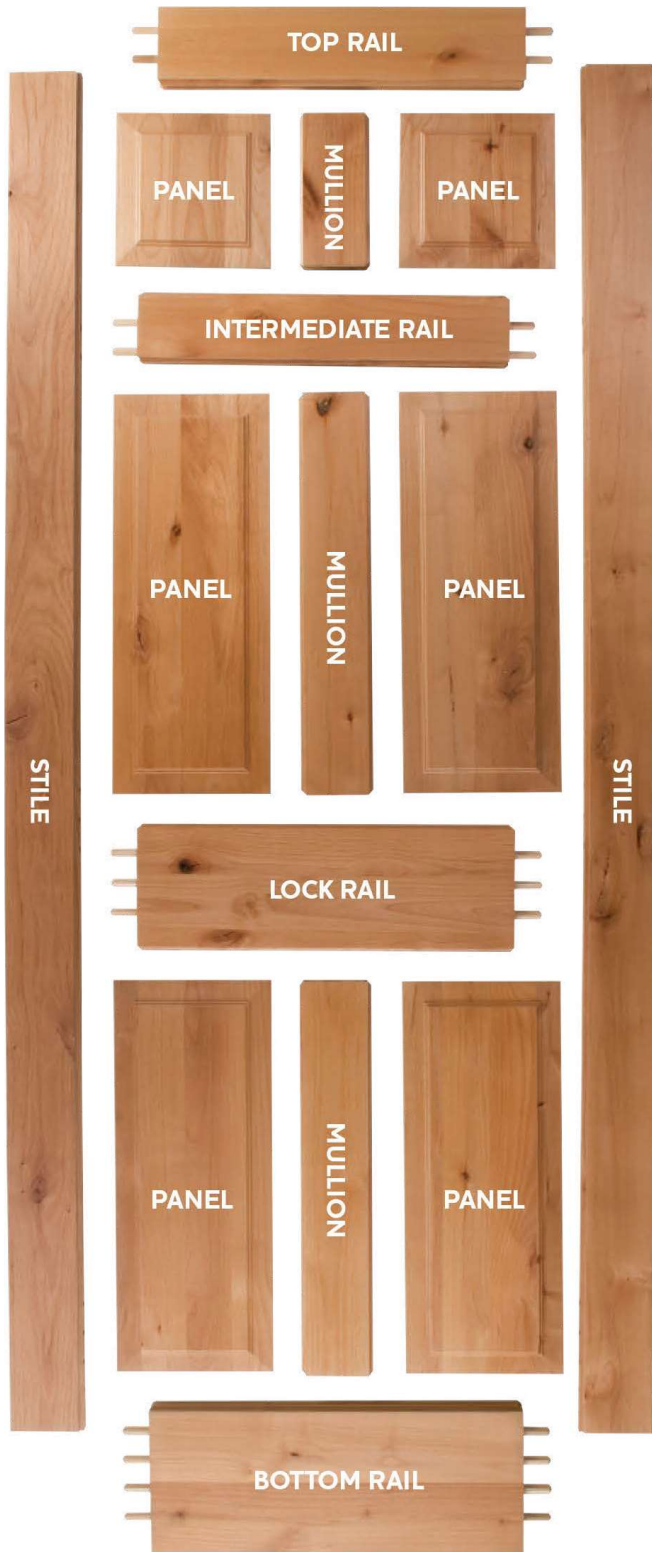
2/8 X 6/8	3/0 X 6/8
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# STILE & RAIL CONSTRUCTION



## TOP RAIL

The uppermost rail of a stile and rail door.

## PANEL (FLAT)

A door panel in which the perimeter does not contain a machined profile (panel raise). Constructed with veneer on the face and a composite core for a stained finish, or MDF for a painted finish.

## PANEL (RAISED)

A door panel whose faces are raised above the perimeter and whose edges are shaped to fit into grooves in the stiles, rails and mullions. These panels are typically bladder pressed or rim banded for a stained finish or MDF for a painted finish.

## MULLION

A vertical member used to separate panels. Also known as a "mull".

## INTERMEDIATE RAIL

A rail, other than the top and bottom rail, used to separate panels, or to separate panels from glazing materials in a combination door. Also referred to as "cross rail".

## STILE

The outermost vertical member of a stile and rail door.

## LOCK RAIL

An intermediate rail located at approximately adjacent to the lock.

## BOTTOM RAIL

The bottom rail of a stile and rail door.

## SPECIES



Radiata Pine



Primed



Knotty Pine

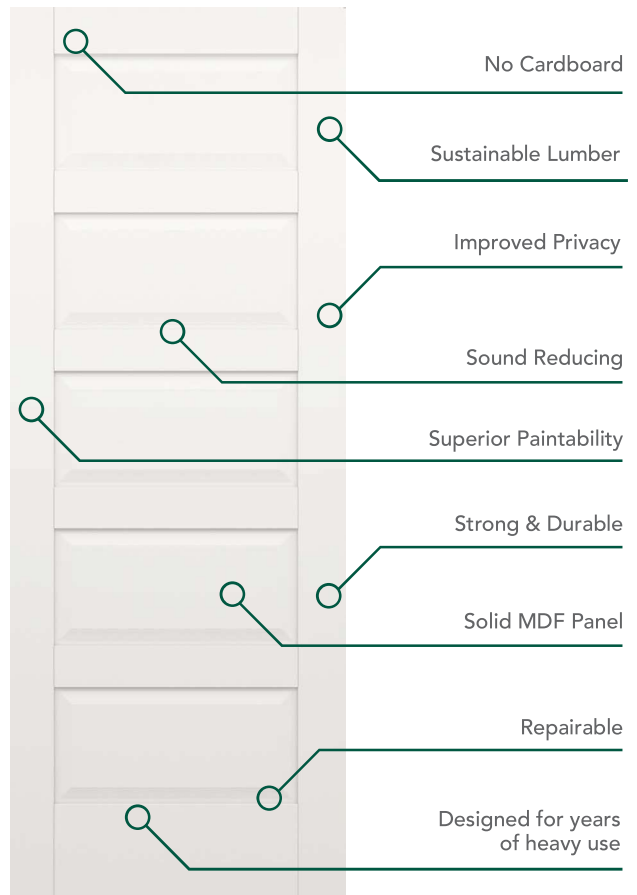
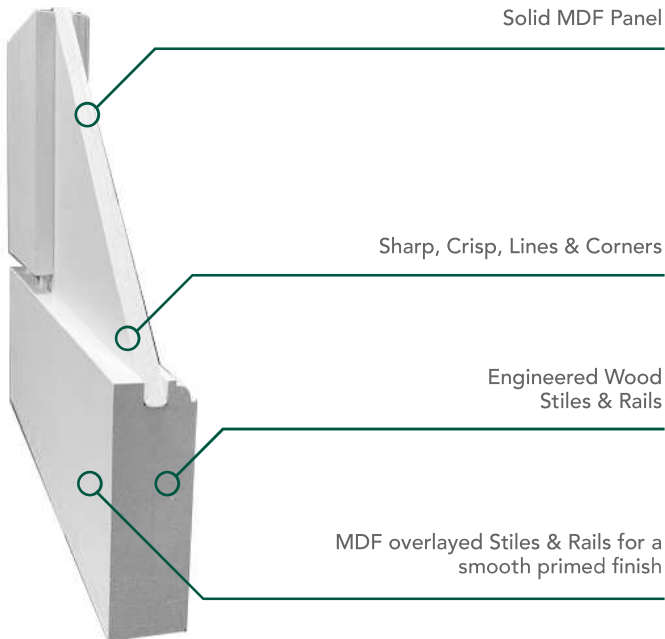


Ponderosa Pine



Knotty Alder Pine





# WHY PRIMED STILE & RAIL?

## /// FEATURES & BENEFITS

- 

**Customizable Options**
- 

**Dependable Security**
- 

**Timeless Styles**
- 

**Sustainably Made**
- 

**Engineered Wood Components**
- 

**Superior Sound Reduction**
- 

**Durable for Decades**

# STILE & RAIL DOORS

## /// PRIMED STILE & RAIL

#4020

### 1 PANEL

#### 1-3/8" SQUARE STICKING

1/0 X 6/8	2/0 X 6/8	1/6 X 7/0
1/2 X 6/8	2/2 X 6/8	2/0 X 7/0
1/3 X 6/8	2/4 X 6/8	2/4 X 7/0
1/4 X 6/8	2/6 X 6/8	2/6 X 7/0
1/6 X 6/8	2/8 X 6/8	2/8 X 7/0
1/8 X 6/8	2/10 X 6/8	2/10 X 7/0
1/10 X 6/8	3/0 X 6/8	3/0 X 7/0

#### 1-3/8" BIFOLDS

2/0 X 6/8	2/6 X 6/8	3/0 X 6/8
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#### 1-3/4"

1/0 X 7/0	1/10 X 7/0	2/6 X 7/0
1/3 X 7/0	2/0 X 7/0	2/8 X 7/0
1/6 X 7/0	2/2 X 7/0	2/10 X 7/0
1/8 X 7/0	2/4 X 7/0	3/0 X 7/0

#### 1-3/4" 20 MIN FIRE

2/8 X 6/8
3/0 X 6/8

Primed



#020

### 1 PANEL

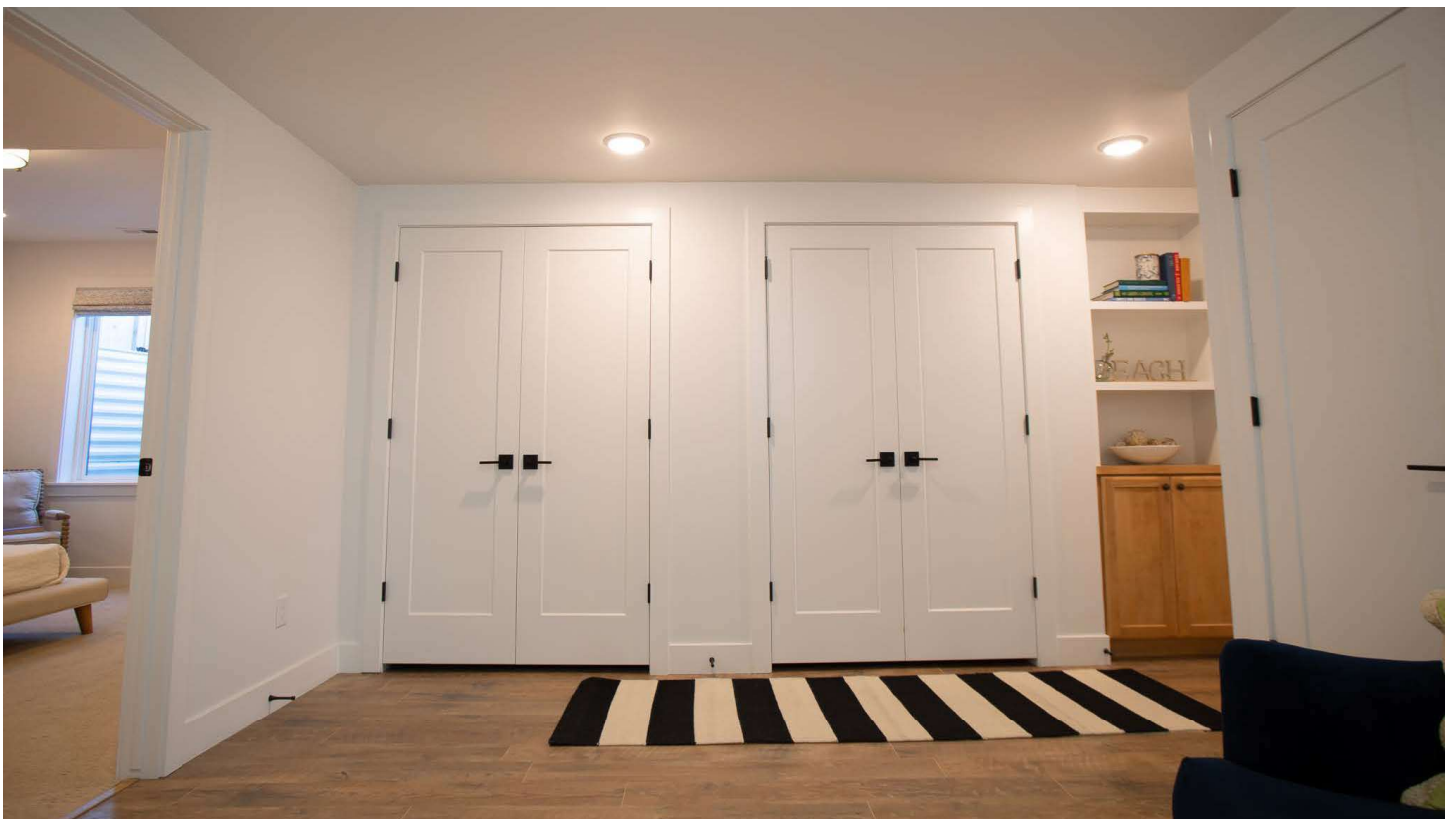
#### 1-3/8" OVOLO STICKING

1/0 X 6/8
1/3 X 6/8
1/6 X 6/8
1/10 X 6/8
2/0 X 6/8
2/2 X 6/8
2/4 X 6/8
2/6 X 6/8
2/8 X 6/8
2/10 X 6/8
3/0 X 6/8

#### 1-3/4" 20 MIN FIRE

2/8 X 6/8
3/0 X 6/8

Primed



/// PRIMED STILE & RAIL



#4102

2 PANEL

**1-3/8" SQUARE STICKING**

- 1/0 X 6/8    2/8 X 6/8
- 1/2 X 6/8    2/10 X 6/8
- 1/3 X 6/8    3/0 X 6/8
- 1/4 X 6/8    1/6 X 7/0
- 1/6 X 6/8    2/0 X 7/0
- 1/8 X 6/8    2/4 X 7/0
- 1/10 X 6/8    2/6 X 7/0
- 2/0 X 6/8    2/8 X 7/0
- 2/2 X 6/8    2/10 X 7/0
- 2/4 X 6/8    3/0 X 7/0
- 2/6 X 6/8

**1-3/8" BIFOLDS**

- 2/0 X 6/8
- 2/6 X 6/8
- 3/0 X 6/8

**1-3/4" 20 MIN FIRE**

- 2/8 X 6/8
- 3/0 X 6/8

Primed



#102

2 PANEL

**1-3/8" OVOLO STICKING**

- 1/0 X 6/8
- 1/2 X 6/8
- 1/3 X 6/8
- 1/4 X 6/8
- 1/6 X 6/8
- 1/8 X 6/8
- 1/10 X 6/8
- 2/0 X 6/8
- 2/2 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 2/10 X 6/8
- 3/0 X 6/8

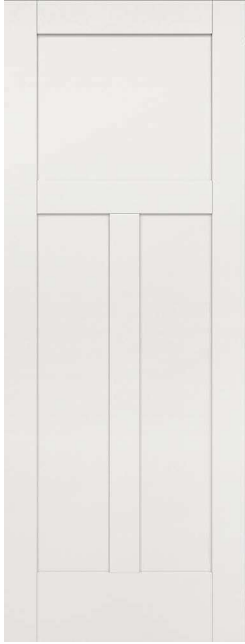
**1-3/4" 20 MIN FIRE**

- 2/8 X 6/8
- 3/0 X 6/8

Primed



/// PRIMED STILE & RAIL



Primed

#4103T

**3 PANEL CRAFTSMAN**

**1-3/8" SQUARE STICKING**

- 1/0 X 6/8 2/8 X 6/8
- 1/2 X 6/8 2/10 X 6/8
- 1/3 X 6/8 3/0 X 6/8
- 1/4 X 6/8 1/6 X 7/0
- 1/6 X 6/8 2/0 X 7/0
- 1/8 X 6/8 2/4 X 7/0
- 1/10 X 6/8 2/6 X 7/0
- 2/0 X 6/8 2/8 X 7/0
- 2/2 X 6/8 2/10 X 7/0
- 2/4 X 6/8 3/0 X 7/0
- 2/6 X 6/8

**1-3/8" BIFOLDS**

- 2/0 X 6/8
- 2/6 X 6/8
- 3/0 X 6/8

**1-3/4" 20 MIN FIRE**

- 2/8 X 6/8
- 3/0 X 6/8



Primed

#4103

**3 PANEL EQUAL**

**1-3/8" SQUARE STICKING**

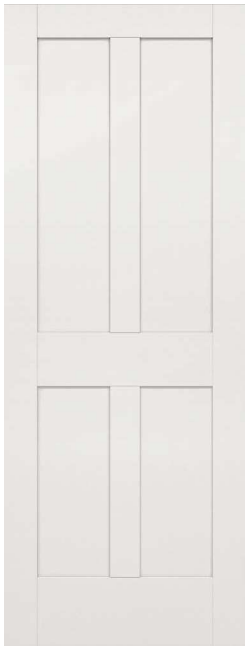
- 1/0 X 6/8
- 1/2 X 6/8
- 1/3 X 6/8
- 1/4 X 6/8
- 1/6 X 6/8
- 1/8 X 6/8
- 1/10 X 6/8
- 2/0 X 6/8
- 2/2 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 2/10 X 6/8
- 3/0 X 6/8

**1-3/8" BIFOLDS**

- 2/0 X 6/8
- 2/6 X 6/8
- 3/0 X 6/8

**1-3/4" 20 MIN FIRE**

- 2/8 X 6/8
- 3/0 X 6/8



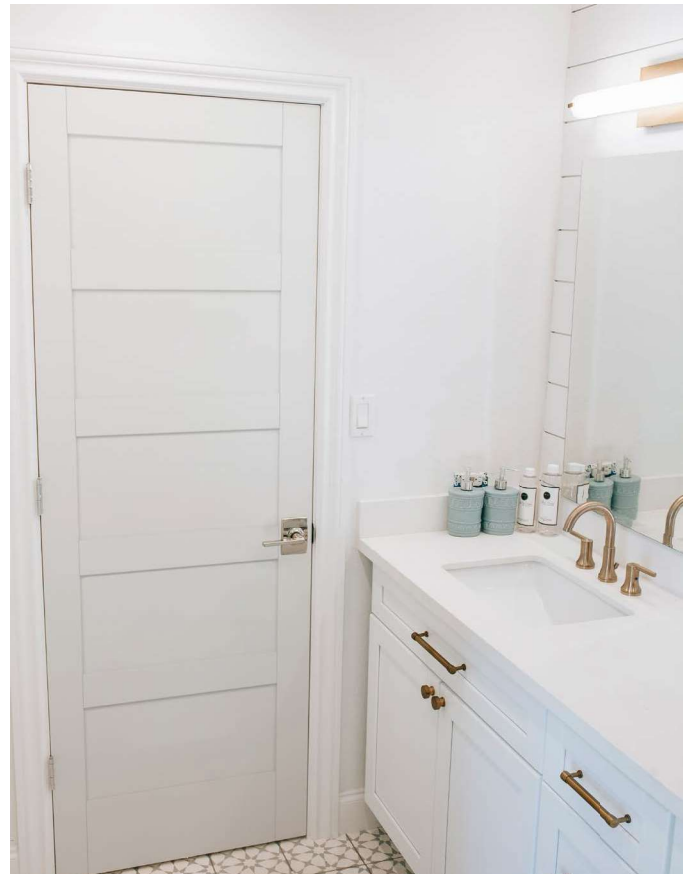
Primed

#4106

**4 PANEL**

**1-3/8" SQUARE STICKING**

- 2/0 X 6/8
- 2/2 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 2/10 X 6/8
- 3/0 X 6/8



/// PRIMED STILE & RAIL



#4107

5 PANEL

**1-3/8" SQUARE STICKING**

- 1/0 X 6/8    2/8 X 6/8
- 1/2 X 6/8    2/10 X 6/8
- 1/3 X 6/8    3/0 X 6/8
- 1/4 X 6/8    1/6 X 7/0
- 1/6 X 6/8    2/0 X 7/0
- 1/8 X 6/8    2/4 X 7/0
- 1/10 X 6/8    2/6 X 7/0
- 2/0 X 6/8    2/8 X 7/0
- 2/2 X 6/8    2/10 X 7/0
- 2/4 X 6/8    3/0 X 7/0
- 2/6 X 6/8

**1-3/4" 20 MIN FIRE**

- 2/8 X 6/8
- 3/0 X 6/8

Primed



#107

5 PANEL

**1-3/8" OVOLO STICKING**

- 1/0 X 6/8
- 1/3 X 6/8
- 1/6 X 6/8
- 1/10 X 6/8
- 2/0 X 6/8
- 2/2 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 2/10 X 6/8
- 3/0 X 6/8

Primed



/// PRIMED STILE & RAIL



#108  
**6 PANEL**

- 1-3/8"**  
 1/0 X 6/8  
 1/2 X 6/8  
 1/3 X 6/8  
 1/4 X 6/8  
 1/6 X 6/8  
 1/8 X 6/8  
 1/10 X 6/8  
 2/0 X 6/8  
 2/2 X 6/8  
 2/4 X 6/8  
 2/6 X 6/8  
 2/8 X 6/8  
 2/10 X 6/8  
 3/0 X 6/8

Primed



#730  
**LOUVER/LOUVER**

- 1-3/8"**  
 1/6 X 6/8  
 2/0 X 6/8  
 2/4 X 6/8  
 2/6 X 6/8  
 2/8 X 6/8  
 2/10 X 6/8  
 3/0 X 6/8  
**1-3/8" BIFOLDS**  
 2/0 X 6/8  
 2/4 X 6/8  
 2/6 X 6/8  
 2/8 X 6/8  
 3/0 X 6/8  
 4/0 X 6/8  
 5/0 X 6/8  
 6/0 X 6/8

Primed





/// PRIMED STILE & RAIL

#4620

**1 LITE**

**1-3/8" FROSTED SHAKER**

- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8



Primed

#620

**1 LITE**

**1-3/8" FROSTED**

- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

**1-3/8" CLEAR SSB**

- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8



Primed



/// PRIMED STILE & RAIL



Primed

#627

**15 LITE**

**1-3/8" SSB**

- 2/0 X 6/8 \*10lite
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8



Primed

#652

**1 LITE**

**1-3/8" PANTRY**

- 2/0 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8



/// PRIMED TRANSOM



Primed

**3 LITE TRANSOM**

- 2/8
- 3/0
- 3/6
- 4/0



/// PINE STILE & RAIL

#802 PLK

2 PANEL  
ARCH PLANK

1-3/8"

- 1/6 X 6/8
- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8



Knotty Radiata Pine

#4106

4 PANEL

1-3/8" FLAT PANEL  
SQUARE STICKING

- 1/0 X 6/8
- 1/3 X 6/8
- 1/6 X 6/8
- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8



Ponderosa Pine

#106

4 PANEL

1-3/8" SINGLE HIP  
OVOLO STICKING

- 1/0 X 6/8
- 1/3 X 6/8
- 1/4 X 6/8
- 1/6 X 6/8
- 1/8 X 6/8
- 2/0 X 6/8
- 2/2 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 2/10 X 6/8
- 3/0 X 6/8



Ponderosa Pine



/// PINE STILE & RAIL



Radiata Pine

#4102

**2 PANEL**

**1-3/8" FLAT PANEL**

**OVOLO STICKING**

- 1/6 X 6/8
- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8



Ponderosa Pine

#108

**6 PANEL**

**1-3/8" SINGLE HIP**

**OVOLO STICKING**

- 1/0 X 6/8
- 1/2 X 6/8
- 1/3 X 6/8
- 1/4 X 6/8
- 1/6 X 6/8
- 1/8 X 6/8
- 1/10 X 6/8
- 2/0 X 6/8
- 2/2 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 2/10 X 6/8
- 3/0 X 6/8



Radiata Pine

#108

**6 PANEL**

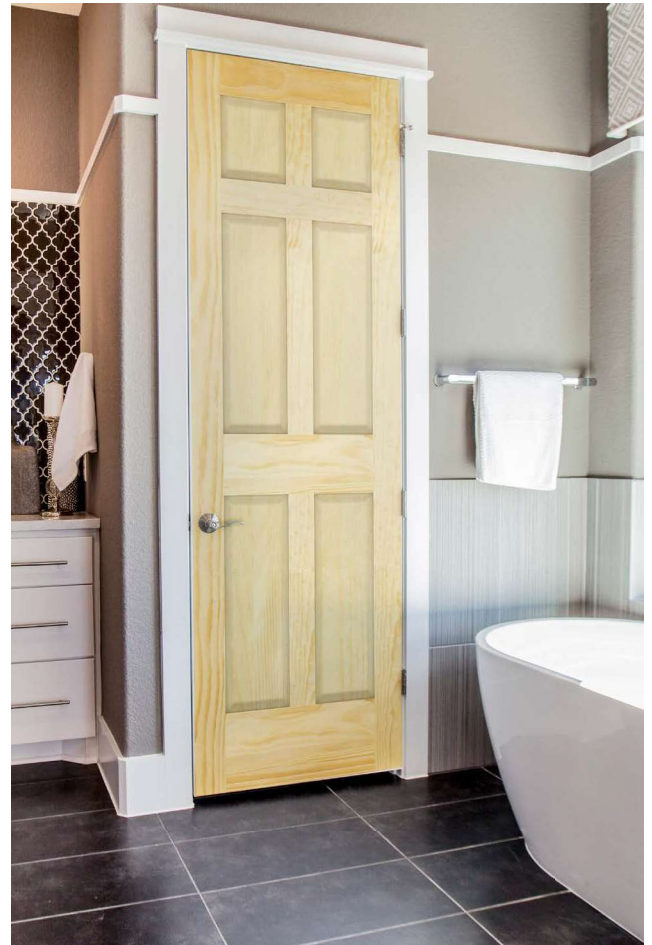
**1-3/8" DOUBLE HIP**

**OVOLO STICKING**

- 1/0 X 6/8
- 1/2 X 6/8
- 1/3 X 6/8
- 1/4 X 6/8
- 1/6 X 6/8
- 1/8 X 6/8
- 1/10 X 6/8
- 2/0 X 6/8
- 2/2 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 2/10 X 6/8
- 3/0 X 6/8

**1-3/8" BIFOLDS**

- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8



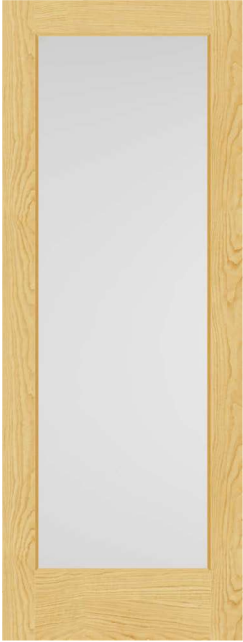
/// PINE STILE & RAIL

STILE & RAIL DOORS

#620

**1 LITE**  
**1-3/8" SSB**

- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8



Ponderosa Pine

#620

**1 LITE**  
**1-3/8" FROSTED**

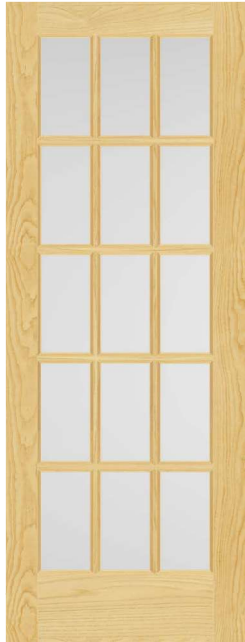
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8



Ponderosa Pine



/// PINE STILE & RAIL



#627

**15 LITE**

**1-3/8" SSB**

- 2/0 X 6/8 \*10 lite
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

*Ponderosa Pine*



#627

**15 LITE**

**1-3/8" FROSTED**

- 2/0 X 6/8 \*10 lite
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8

*Ponderosa Pine*



#108

**6 PANEL**

**1-3/8" DOUBLE HIP**

**OVOLO STICKING**

- 2/0 X 6/8
- 2/4 X 6/8
- 2/6 X 6/8
- 2/8 X 6/8
- 3/0 X 6/8



*Knotty Pine*

### /// PINE STILE & RAIL



#180

180

1-3/8"

2/6 X 7/0

2/8 X 7/0

3/0 X 7/0

Knotty Pine

### /// KNOTTY ALDER STILE & RAIL



#180

180

1-3/8"

2/6 X 7/0

2/8 X 7/0

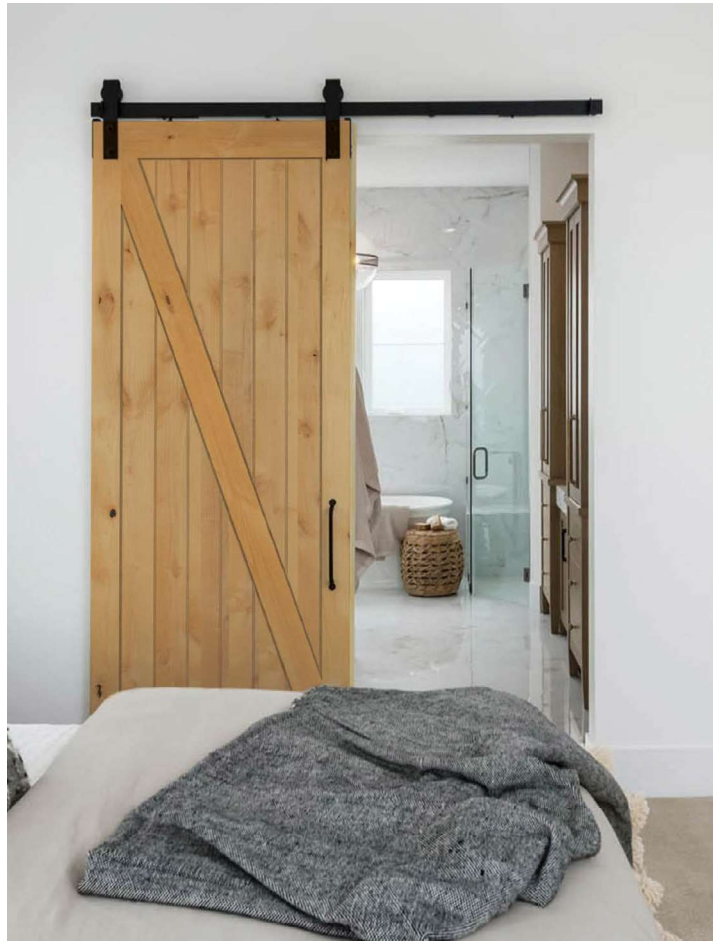
3/0 X 7/0

Knotty Alder

### /// BARN DOOR HARDWARE OPTIONS



Barn door hardware is representative and does not necessarily reflect stock status at the branch. Ask us about our barn door track and hardware by contacting your sales rep for more info.



# ROUGH OPENING GUIDE

	CONFIGURATION	SIZE	6-8 UNIT	7-0 UNIT	8-0 UNIT
1 PANEL - FUNCTIONING	SINGLE DOOR	1' 0"	14-1/2" X 82-1/2"	14-1/2" X 86-1/2"	14-1/2" X 98-1/2"
	SINGLE DOOR	1' 2"	16-1/2" X 82-1/2"	16-1/2" X 86-1/2"	16-1/2" X 98-1/2"
	SINGLE DOOR	1' 3"	17-1/2" X 82-1/2"	17-1/2" X 86-1/2"	17-1/2" X 98-1/2"
	SINGLE DOOR	1' 4"	18-1/2" X 82-1/2"	18-1/2" X 86-1/2"	18-1/2" X 98-1/2"
	SINGLE DOOR	1' 6"	20-1/2" X 82-1/2"	20-1/2" X 86-1/2"	20-1/2" X 98-1/2"
	SINGLE DOOR	1' 8"	22-1/2" X 82-1/2"	22-1/2" X 86-1/2"	22-1/2" X 98-1/2"
	SINGLE DOOR	1' 10"	24-1/2" X 82-1/2"	24-1/2" X 86-1/2"	24-1/2" X 98-1/2"
	SINGLE DOOR	2' 0"	26-1/2" X 82-1/2"	26-1/2" X 86-1/2"	26-1/2" X 98-1/2"
	SINGLE DOOR	2' 4"	30-1/2" X 82-1/2"	30-1/2" X 86-1/2"	30-1/2" X 98-1/2"
	SINGLE DOOR	2' 6"	32-1/2" X 82-1/2"	32-1/2" X 86-1/2"	32-1/2" X 98-1/2"
	SINGLE DOOR	2' 8"	34-1/2" X 82-1/2"	34-1/2" X 86-1/2"	34-1/2" X 98-1/2"
	SINGLE DOOR	3' 0"	38-1/2" X 82-1/2"	38-1/2" X 86-1/2"	38-1/2" X 98-1/2"
2 PANELS - FUNCTIONING	DOUBLE DOOR W/ BALL CATCH	2' 0"	26-1/2" X 82-1/2"	26-1/2" X 86-1/2"	26-1/2" X 98-1/2"
	DOUBLE DOOR W/ BALL CATCH	2' 6"	32-1/2" X 82-1/2"	32-1/2" X 86-1/2"	32-1/2" X 98-1/2"
	DOUBLE DOOR W/ BALL CATCH	2' 8"	34-1/2" X 82-1/2"	34-1/2" X 86-1/2"	34-1/2" X 98-1/2"
	DOUBLE DOOR W/ BALL CATCH	3' 0"	38-1/2" X 82-1/2"	38-1/2" X 86-1/2"	38-1/2" X 98-1/2"
	DOUBLE DOOR W/ BALL CATCH	4' 0"	50-1/2" X 82-1/2"	50-1/2" X 86-1/2"	50-1/2" X 98-1/2"
	DOUBLE DOOR W/ BALL CATCH	4' 8"	58-1/2" X 82-1/2"	58-1/2" X 86-1/2"	58-1/2" X 98-1/2"
	DOUBLE DOOR W/ BALL CATCH	5' 0"	62-1/2" X 82-1/2"	62-1/2" X 86-1/2"	62-1/2" X 98-1/2"
	DOUBLE DOOR W/ BALL CATCH	5' 4"	66-1/2" X 82-1/2"	66-1/2" X 86-1/2"	66-1/2" X 98-1/2"
	DOUBLE DOOR W/ BALL CATCH	6' 0"	74-1/2" X 82-1/2"	74-1/2" X 86-1/2"	74-1/2" X 98-1/2"
2 PANELS - FUNCTIONING	DOUBLE DOOR W/ ASTRAGAL	2' 0"	27-1/4" X 82-1/2"	27-1/4" X 86-1/2"	27-1/4" X 98-1/2"
	DOUBLE DOOR W/ ASTRAGAL	2' 6"	33-1/4" X 82-1/2"	33-1/4" X 86-1/2"	33-1/4" X 98-1/2"
	DOUBLE DOOR W/ ASTRAGAL	2' 8"	35-1/4" X 82-1/2"	35-1/4" X 86-1/2"	35-1/4" X 98-1/2"
	DOUBLE DOOR W/ ASTRAGAL	3' 0"	39-1/4" X 82-1/2"	39-1/4" X 86-1/2"	39-1/4" X 98-1/2"
	DOUBLE DOOR W/ ASTRAGAL	4' 0"	51-1/4" X 82-1/2"	51-1/4" X 86-1/2"	51-1/4" X 98-1/2"
	DOUBLE DOOR W/ ASTRAGAL	4' 8"	59-1/4" X 82-1/2"	59-1/4" X 86-1/2"	59-1/4" X 98-1/2"
	DOUBLE DOOR W/ ASTRAGAL	5' 0"	63-1/4" X 82-1/2"	63-1/4" X 86-1/2"	63-1/4" X 98-1/2"
	DOUBLE DOOR W/ ASTRAGAL	5' 4"	67-1/4" X 82-1/2"	67-1/4" X 86-1/2"	67-1/4" X 98-1/2"
	DOUBLE DOOR W/ ASTRAGAL	6' 0"	75-1/4" X 82-1/2"	75-1/4" X 86-1/2"	75-1/4" X 98-1/2"

\*6/8 Flat Jamb with Lug 83" RO

## BIFOLD FINISHED OPENING

Add 3/4" to door height |  $4/0 \times 6/8 = 4/0 \times 6/8-3/4"$

## BYPASS FINISHED OPENING

Standard Hardware: Subtract 1" from width and add 1-3/4" to height |  $4/0 \times 6/8 = 3/11 \times 6/9-3/4"$

Heavy Duty Hardware: Subtract 1" from width and add 2-3/8" to height |  $4/0 \times 6/8 = 3/11 \times 6/10-3/8"$



# HANDING GUIDE

## HANDING - STANDARD

Left Hand Swing



Right Hand Swing



Bypass



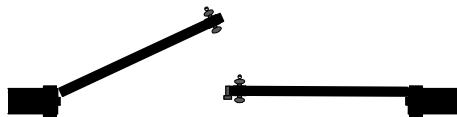
Double - Ball Catch Unit



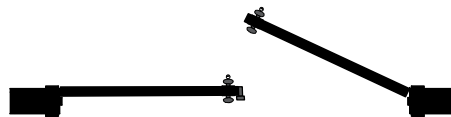
Carton Bifold



Double - Left Hand Inswing Active



Double - Right Hand Inswing Active



## HANDING - LOUVER

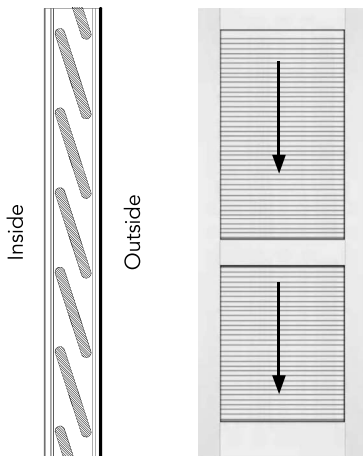
Left Hand Swing



Right Hand Swing

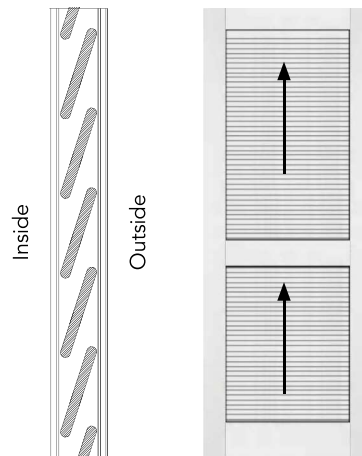


Closet Use



Louver Down Hinge Side

Room Use



Louver Up Hinge Side



# UNIT OPTIONS

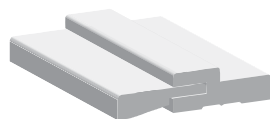
## /// JAMB OPTIONS



Double Rabbet  
4-5/8", 4-7/8", 5-1/4",  
6-5/8", 9-1/4"



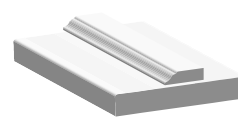
Single Rabbet  
4-5/8", 5-1/4", 6-5/8",  
9-1/4"



Split Jamb  
4-5/8", 5-1/4", 7-1/4"



Flat Jamb (WM887)\*  
4-5/8", 4-7/8", 6-5/8"

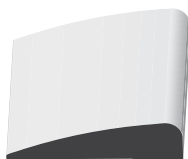


Flat Jamb (WM947)\*  
4-5/8", 4-7/8", 6-5/8"

\*Spec 1: 81-1/2" below dado (with lug)

\*Spec 2: 81" below dado (no lug)

## /// CASING OPTIONS



WM315



WM327



WM351



WM356



WM361



WM366



WM376



WM444



WM432



WM452



WM472



Baby Windsor



Windsor



WM650 - Stafford



1X4, 1X5

## /// HINGE COLOR



Dull Brass



Bright Brass\*



Antique Brass



Satin Nickel\*



Antique Nickel



Dull Chrome



Polished Chrome



Flat Black\*



Colonial Bronze



Primed\*

All hinges are available in radius. Colors marked with \* are available in square as well.



# STILE & RAIL FINISHING INSTRUCTIONS

Understand and enjoy your millwork product for what it is...wood. Being produced by nature, all species of wood have naturally occurring characteristics and variation in color, grain and texture. Some species of wood tend to be especially challenging to achieve consistency in appearance in the finishing process. Successfully finishing product is highly dependent on finishing technique, quality of coatings and preparing product to be finished. Appearance of field-finished product is the responsibility of the finisher.

- 1. PREPARE YOUR DOOR BEFORE FINISHING.** All doors need to be thoroughly and uniformly sanded before any coating is applied. Use sandpaper grit that will effectively clean and smooth surfaces without polishing the wood. This includes all faces of the door, panel details, and sticking profiles. Any residue from handling including dirt, fingerprints, human oils, water marks, and glue must be removed. Also any handling marks and cross-grain sanding or factory spot sanding marks must be removed prior to coating. After sanding, clean doors thoroughly with vacuum cleaner with a soft duster attachment and soft cloth to remove all dust or foreign materials. Do not use compressed air to blow off wood doors as moisture (condensation) in air lines and tank, along with oil will cause spotting.
- 2. PRE-STAIN CONDITIONER OR SANDING SEALER.** Required for all species, and especially for maple, poplar and pine. Use method recommended by the stain supplier.
- 3. APPLY STAIN.** Use a quality to achieve desirable results. Inexpensive stains with high filler content will be difficult to work with and will not produce an attractive finish. Follow recommendations supplied by coating manufacturer.
- 4. SEAL / SAND / TOPCOAT.** Use a quality sealer applied uniformly. Lightly sand between seal and topcoats. Uniformly apply a quality topcoat. Follow coating manufacturer instructions.

All-in-one stain/seal/topcoats are not recommended.

Doors must be finished on all six sides for manufacturer warranty to apply.

Do not continue the finishing process if appearance does not meet expectation.





JULY 24

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